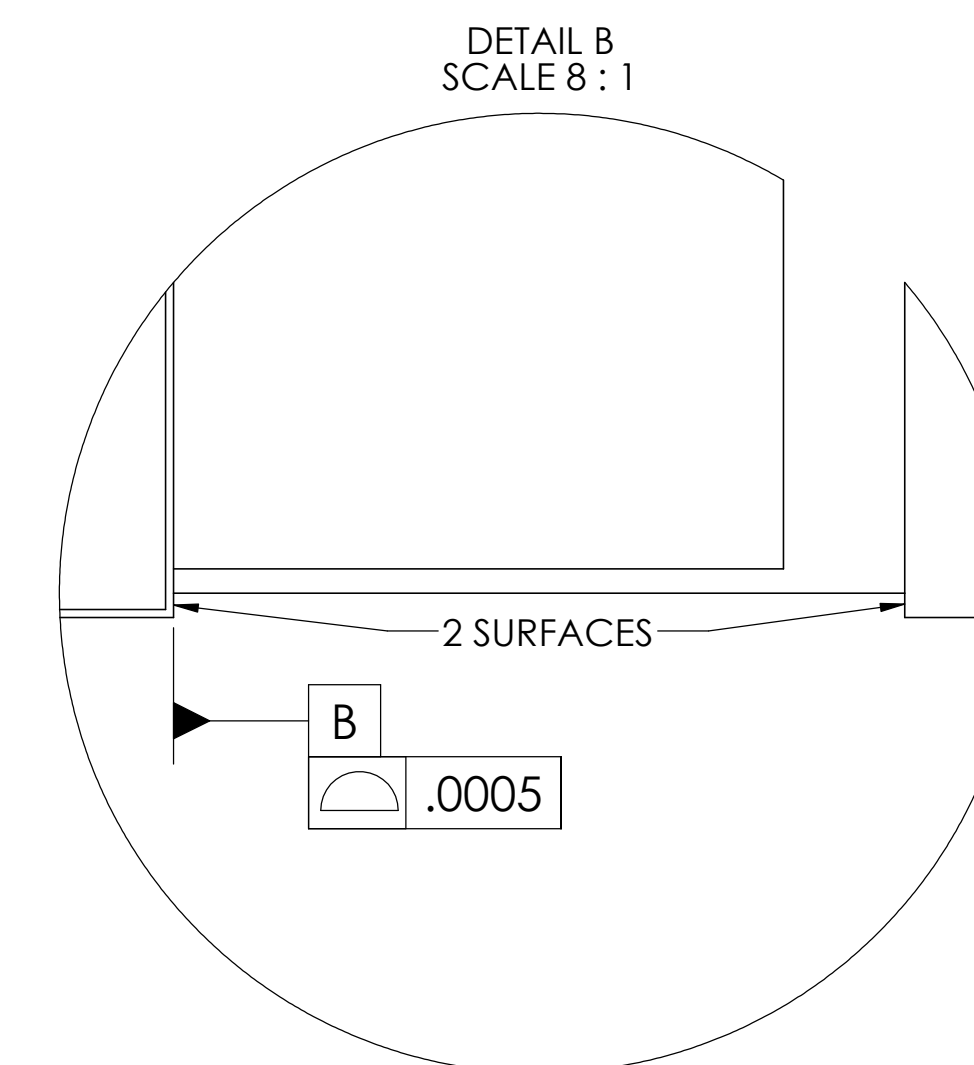
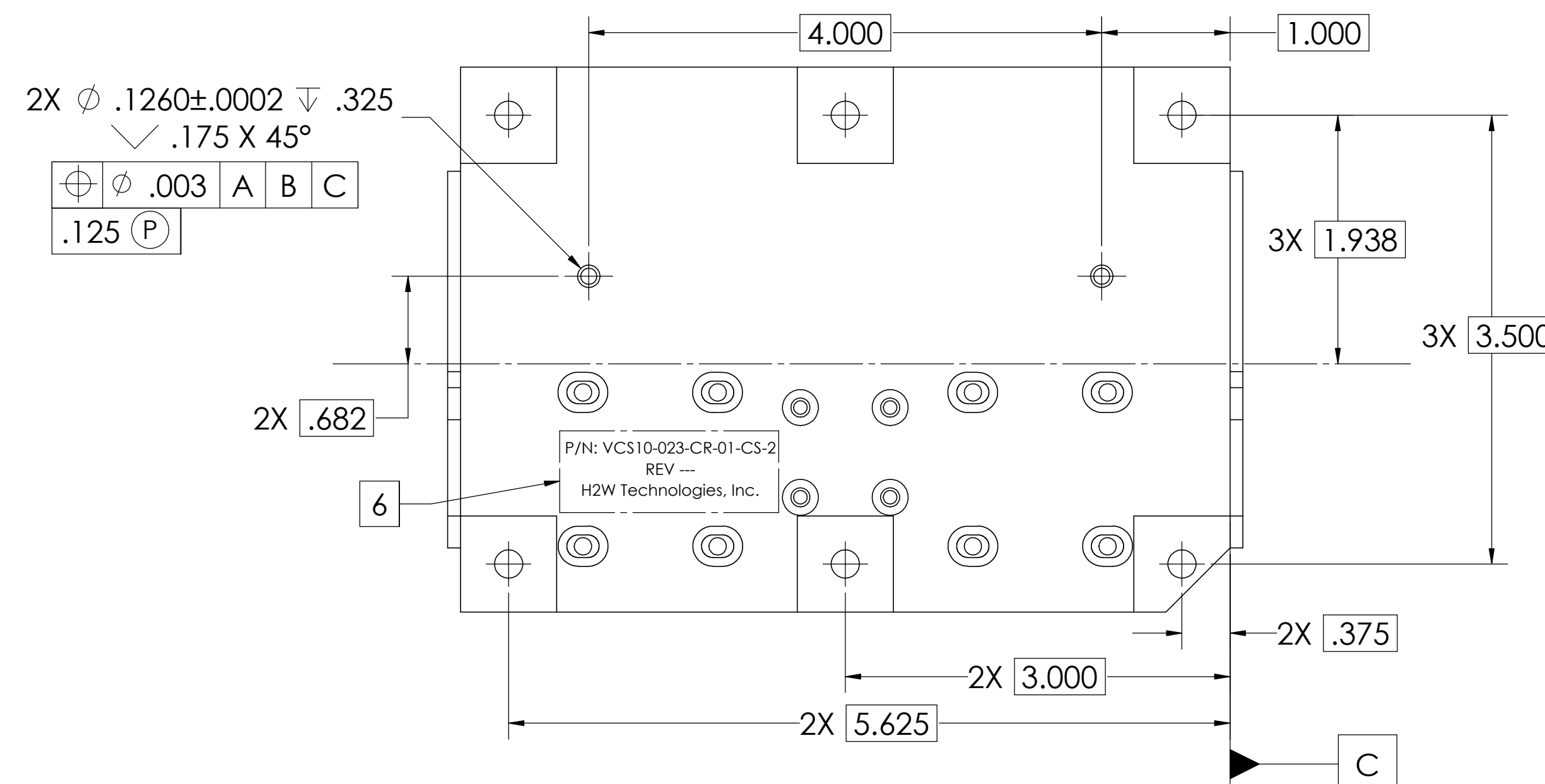
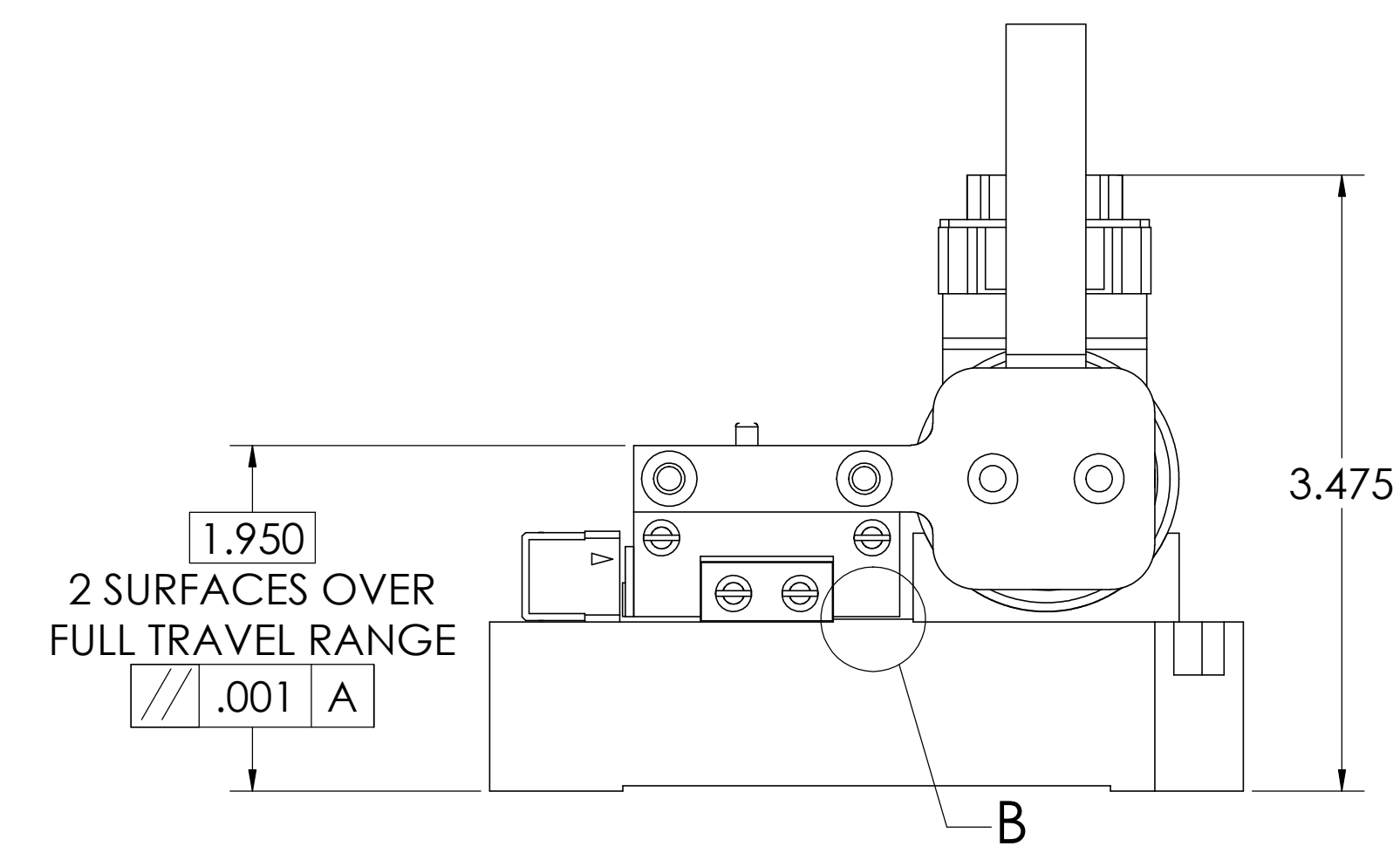
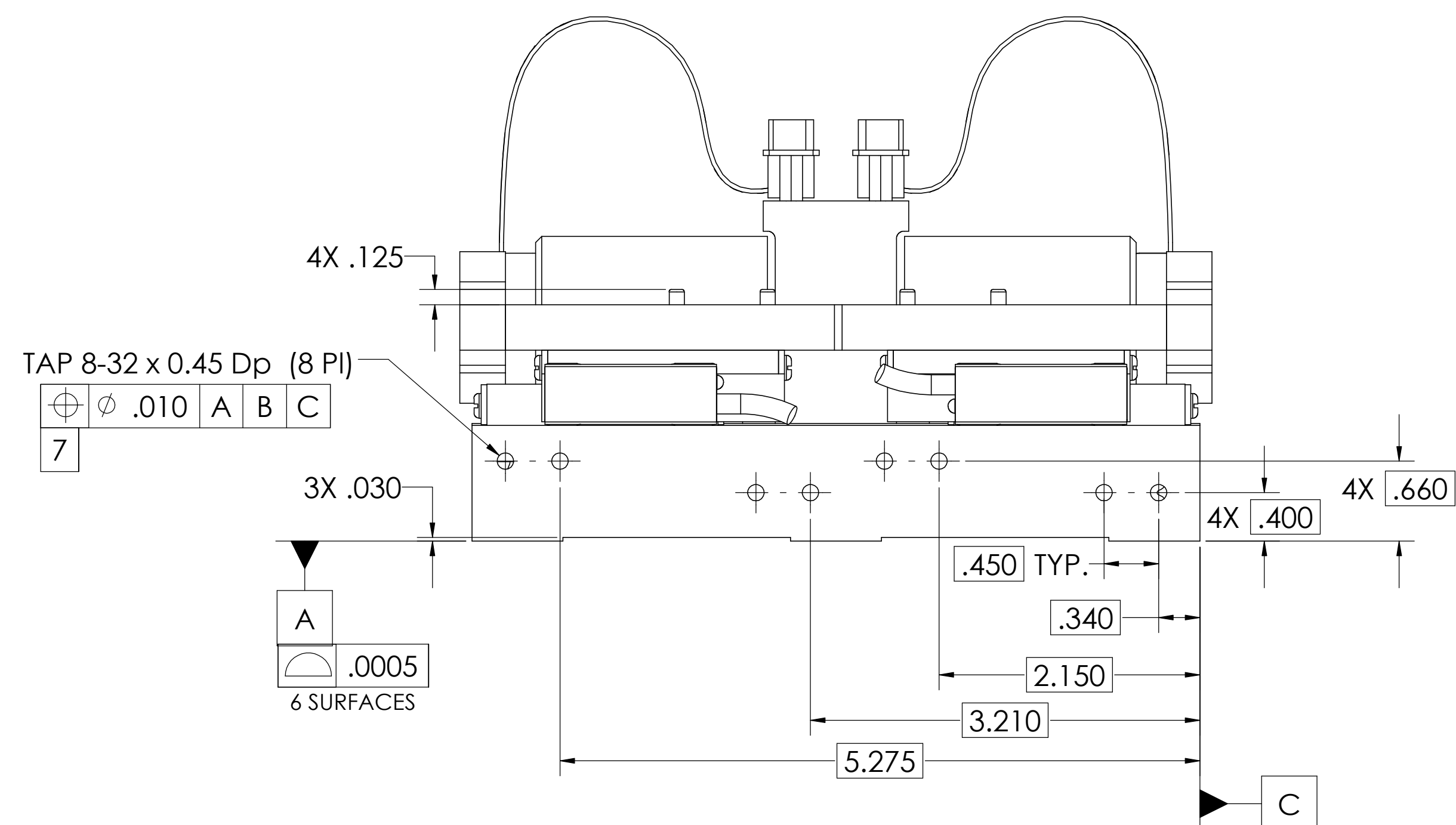
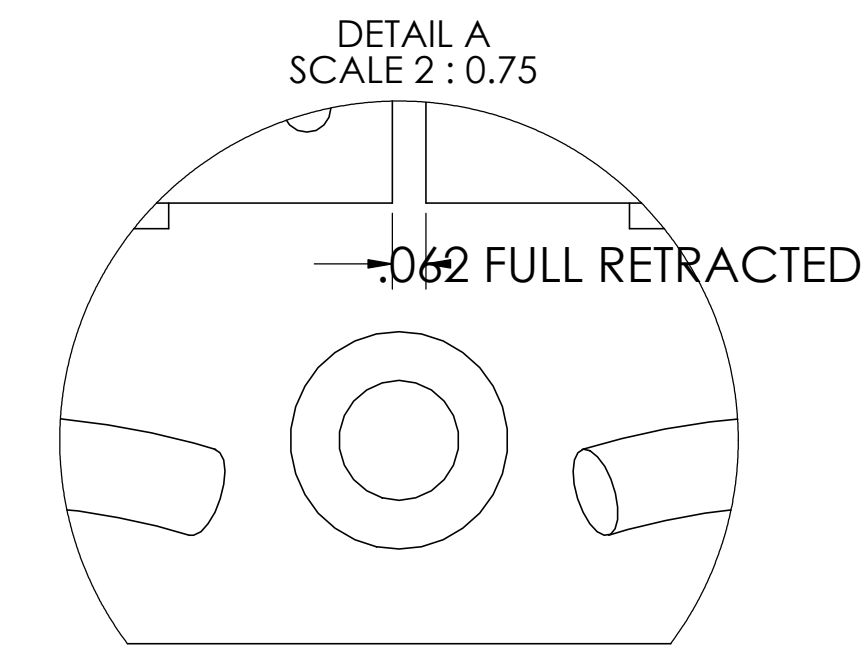
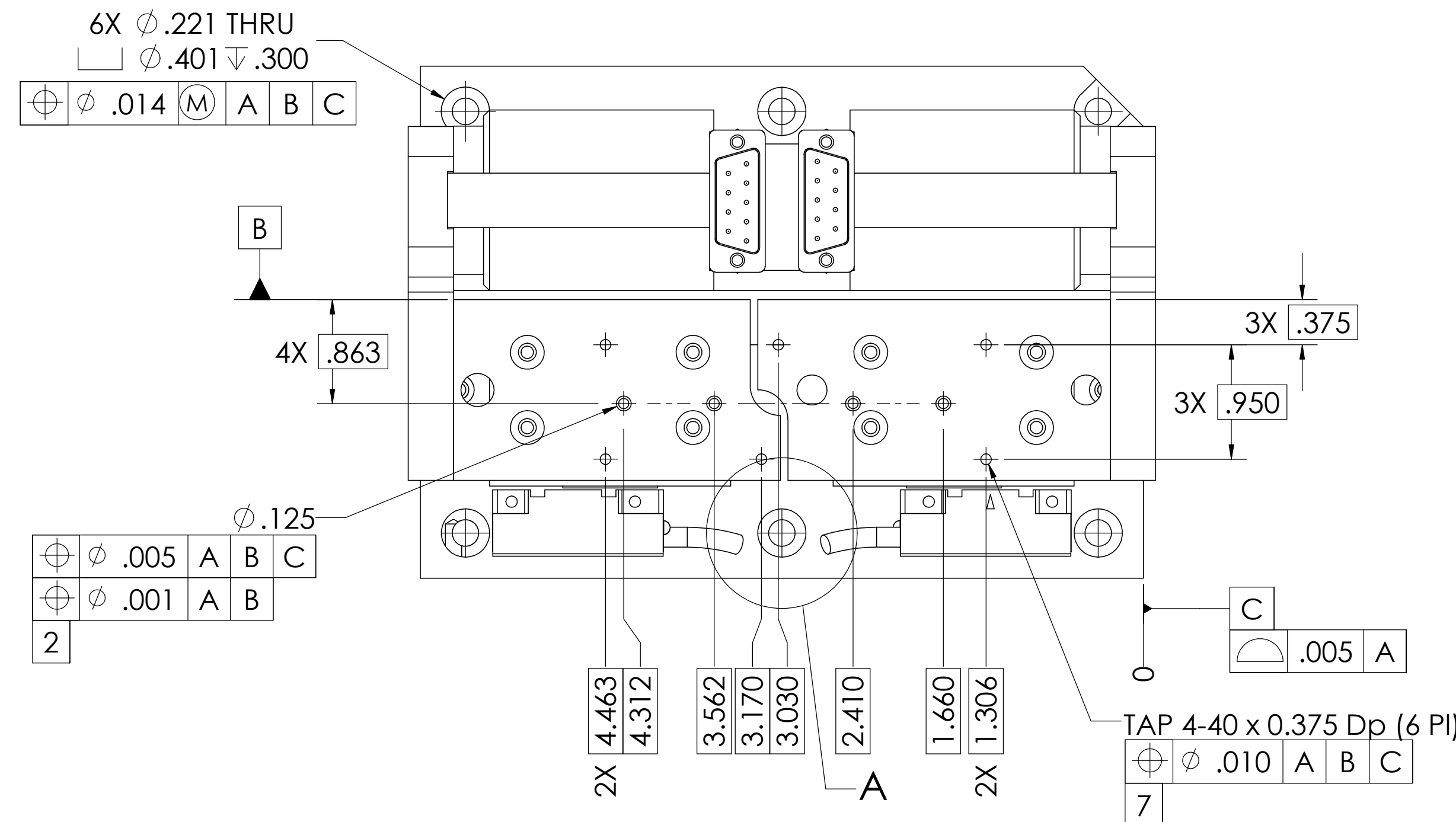


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REVISION TABLE					
REV	ECN#	DESCRIPTION	REV BY	APPROVED	DATE
---	---	Original Drawing	OOG	MPW	9-1-15

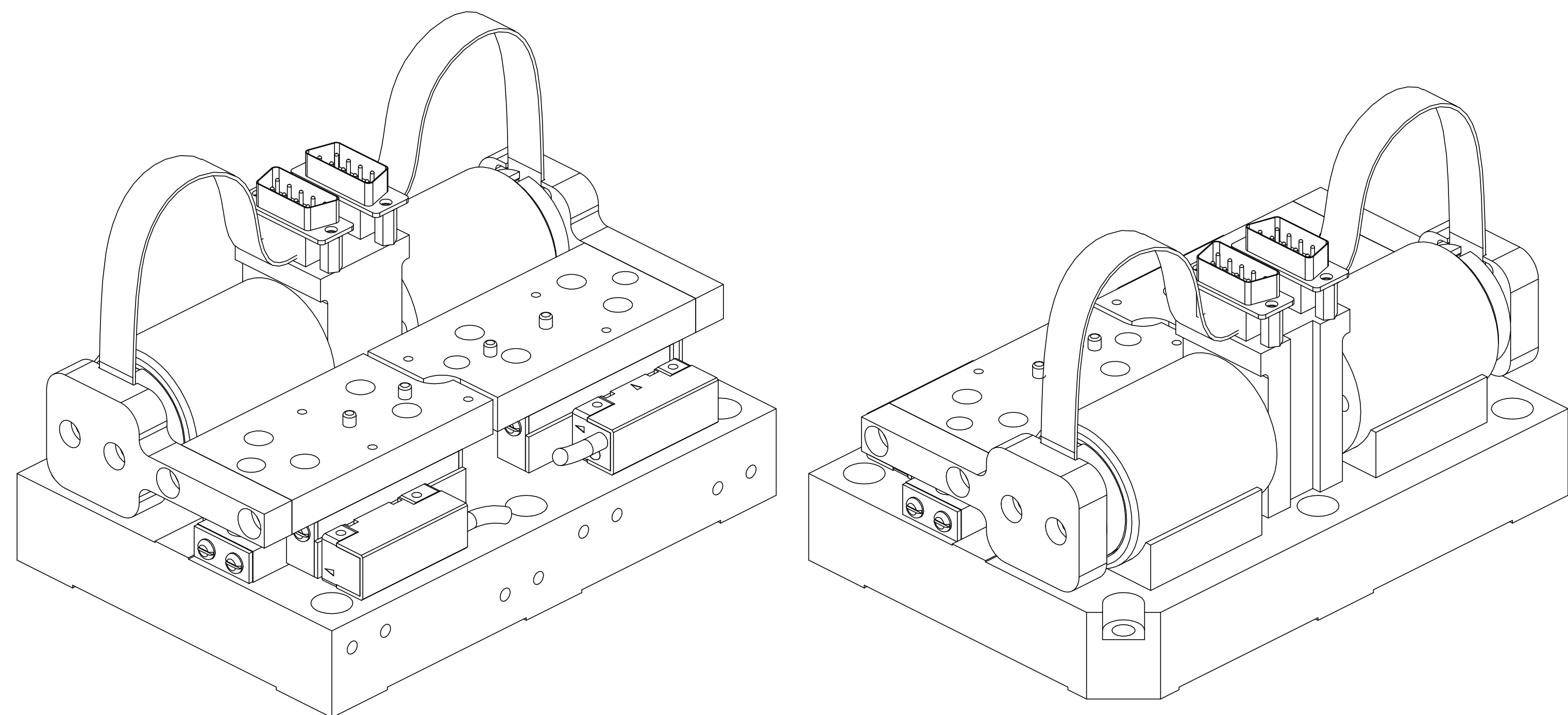
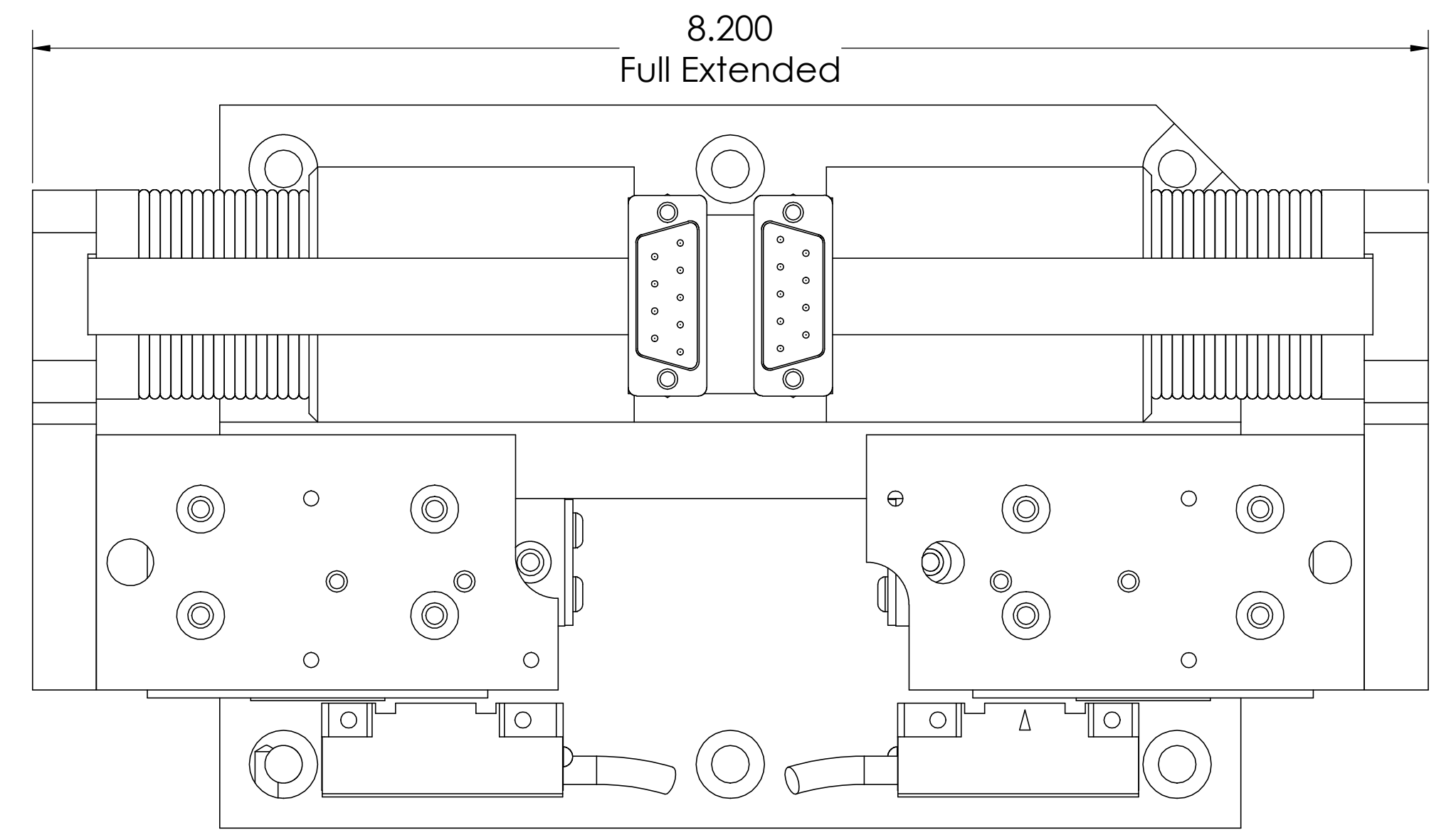
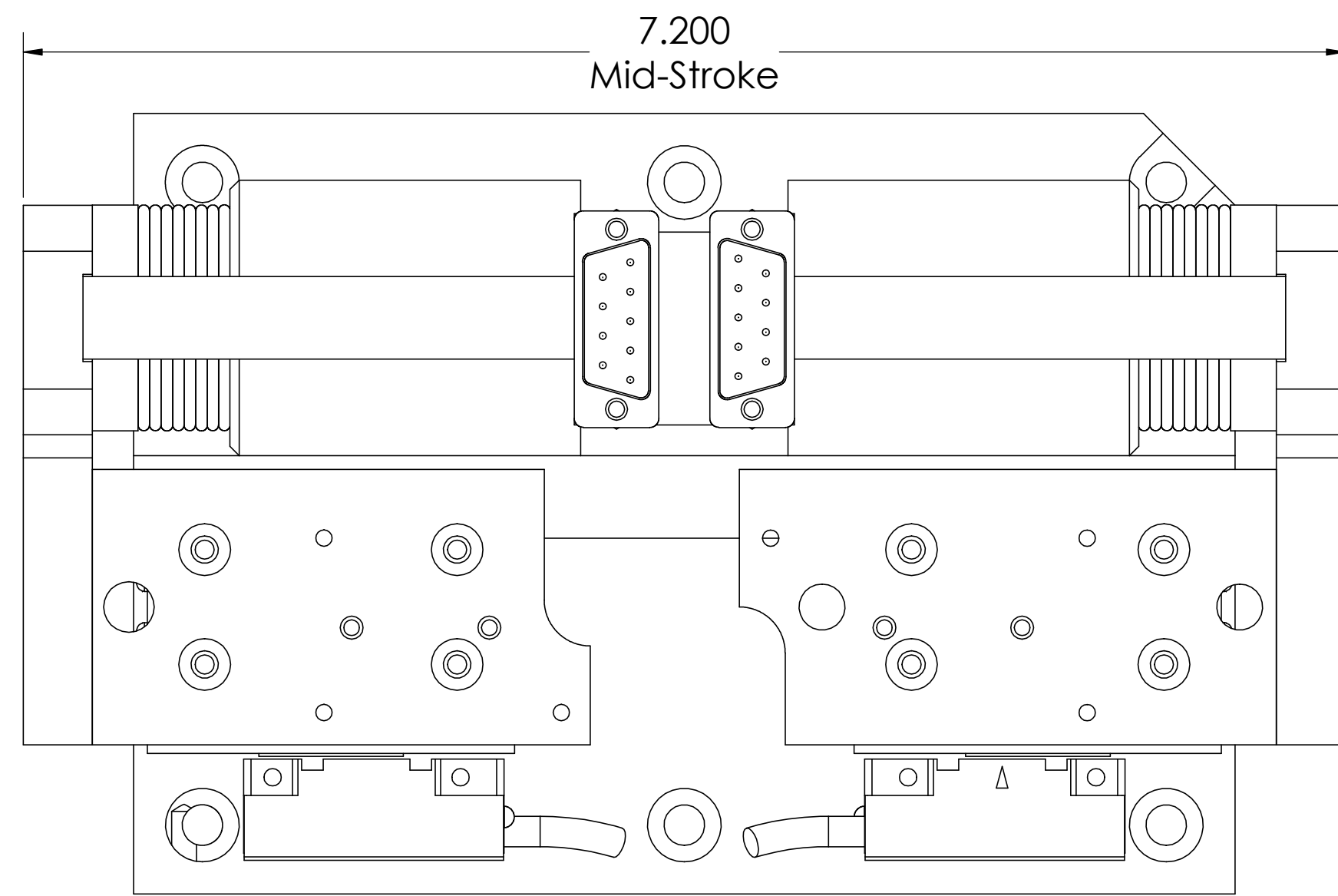
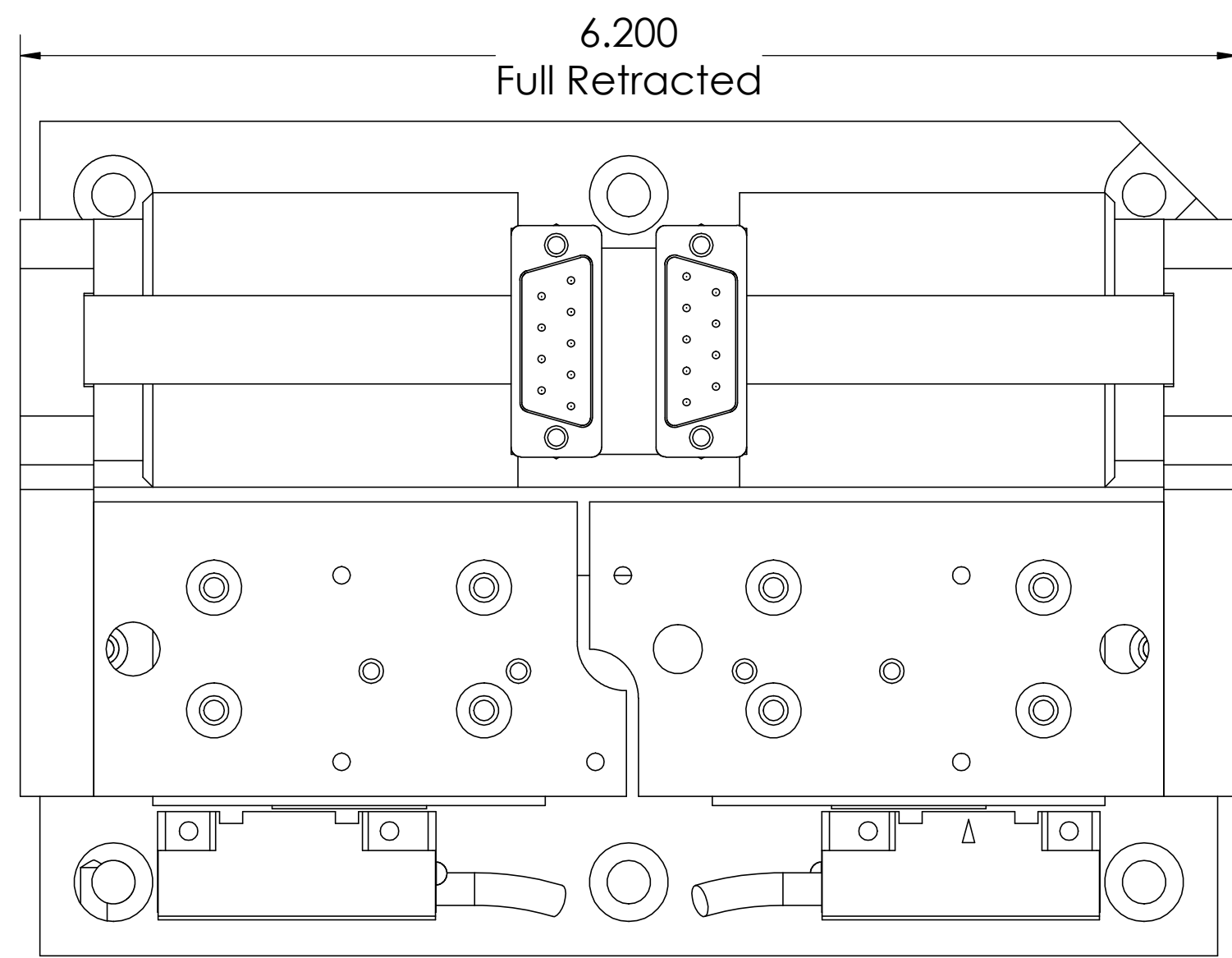


NOTES - UNLESS OTHERWISE SPECIFIED

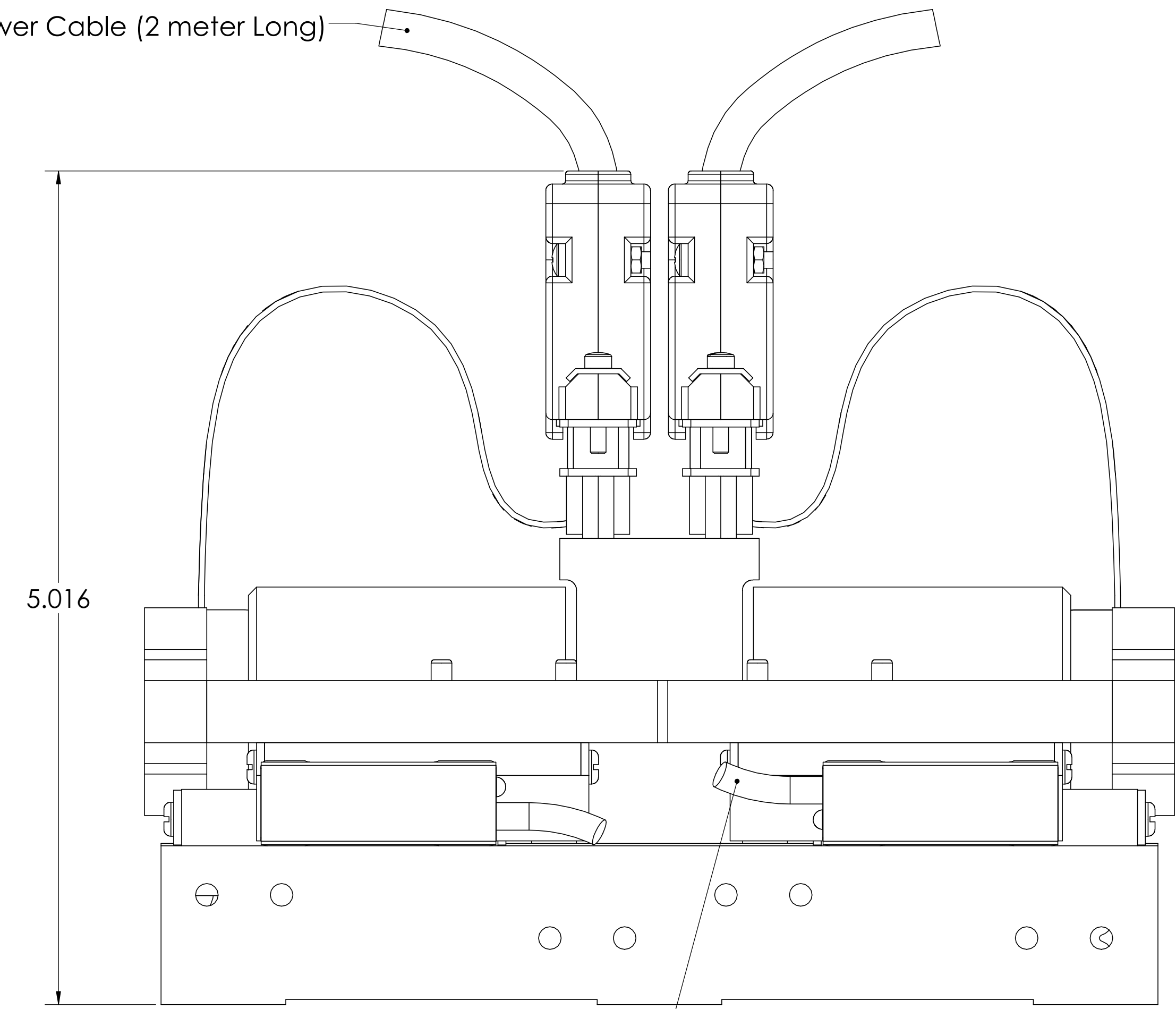
1. INTERPRET DRAWING PER ASME Y14.100
2. PRESS FIT PIN, DOWEL PIN TO BE IN  $\sim .1250$ . SUGGESTED P/N MS9390-170
3. ELECTRICAL CONNECTIONS ARE TO BE PLACED WITHIN REGION INDICATED. CONNECTORS ARE NOT TO EXTEND BEYOND VOLUME LIMITS INDICATED. RESTRICTION DOES NOT APPLY TO MATING CONNECTORS OR CABLE STRAIN RELIEFS.
4. CONVERSION COAT PER AMS 2473, OR COMPARABLE PROCESS, ON ALL CUSTOM MADE ALUMINUM PARTS. THE USE OF BLACK ANODIZED AND/OR BLACK OXIDE COATINGS OF ANY KIND IS PROHIBITED ON ALL NON-COTS PARTS.
5. CONCEPTUAL DESIGN - ACTUAL DESIGN AT VENDORS DISCRETION.
6. IDENTIFY WITH PART NUMBER, CURRENT REVISION, AND MANUFACTURER'S NAME OR CAGE CODE PER MIL-STD-130 APPROXIMATELY WHERE INDICATED. METHOD OF IDENTIFICATION AT VENDOR'S DISCRETION USING CONTRASTING LETTERINGS, .100 HIGH LETTERING MINIMUM.
7. MOUNTING FEATURES ARE TO EMPLOY THREADED INSERTS. ACCEPTABLE INSERT TYPES INCLUDE HELICAL (HELICOIL) AND KEY LOCKING (KEENSERTS). INSTALL INSERTS .030 BELOW SURFACE INDICATED.
8. REMOVE ALL SHARP EDGES AND BURRS FROM MACHINED PARTS.
9. USE ONLY AQUEOUS CUTTING AND TAPPING FLUIDS.
10. ASSEMBLY MUST BE VISUALLY CLEAN PRIOR TO SHIPMENT.
11. MOTOR AND ENCODER CABLES WILL BE 2 METER LONG (MIN).

UNLESS SPECIFIED OTHERWISE		MATERIAL		TITLE	
ALL DIMENSIONS ARE IN INCHES	PERISHI	DATE	APPROVED	DATE	REV
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE	DATE	DATE	DATE	DATE
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XX .002	DATE	DATE	DATE	DATE	DATE
XX .005	DATE	DATE	DATE	DATE	DATE
XX .010	DATE	DATE	DATE	DATE	DATE
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2X Motor Power Cable (2 meter Long)



2X Encoder Cable (2 meter Long)



<b>VOICE COIL POSITIONING STAGE SPECIFICATIONS</b>		
Motor P/N	NCC10-15-023-1X	
Stroke	1.0"	25.4 mm
Encoder Resolution	1.0 micron	
Encoder Type	Magetic	
Bearing Type	Crossed Roller	
Moving Part	Coil Assembly	
Moving Mass	0.75 lbs	340 grams
Total Mass	6.0 lbs	2722 grams
Resistance @ 20C	7.5 ohms	
Inductance @ 20C	3.3 mH	
Electrical Time Constant	0.44 msec	
Motor Constant	0.85 LBS/SQRT(Watt)	3.8 N/SQRT(Watt)
Force Constant	2.3 lbs/Amp	10.2 N/Amp
Back EMF	0.26 V/ips	10.2 V/m/sec
Force @ 100% Duty	2.3 lbs	10.2 N
Power @ 100% Duty	7.0 watts	
Current @ 100% Duty	1.0 Amps	
Force @ 10% Duty	6.9 lbs	30.7 N
Power @ 10% Duty	66 watts	
Current @ 10% Duty	3.0 Amps	

**NOTES:**

- Electrical specs are per individual moving motor axis
- Moving Mass spec is per individual moving motor axis
- Total stage Mass is for entire positioning stage